











# **PCSA CIRCUIT BOARD HOLDER**

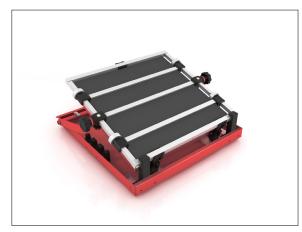
**ESD Safe** in accordance with regulations IEC 61340-5-1:2016 and IEC 61340-2-3:2016

### PCSA Circuit board holder ( Models





PCSA-1N work surface: 280 mm x 220 mm



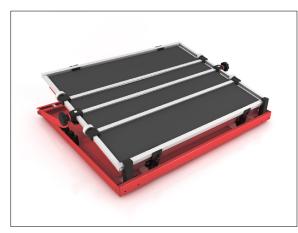
Additional splint: BS-PCSS-1 Additional foam: PCSA-1.2

PCSA-2N work surface: 510 mm x 220 mm



Additional splint: BS-PCSS-2-4 Additional foam: PCSA-2.2

PCSA-4N work surface: 510 mm x 350 mm



Additional splint: BS-PCSS-2-4 Additional foam: PCSA-4.2

#### Standard configuration:

- 2 splints (sliding rail)
- 1 central removable middle bridge
- 1 cover
- 1 foam rubber



#### **Important notes:**

1. Do not force the closing of the top cover with your hands





2. Do not force the closing of the top cover without adjusting the height first, based on component dimension







#### **Important notes:**

1. Do not force the top cover to tilt without checking step 2 below



2. Be sure to push the pins all the way into place before tilting the cover. Caution: risk of component breakage if not in place



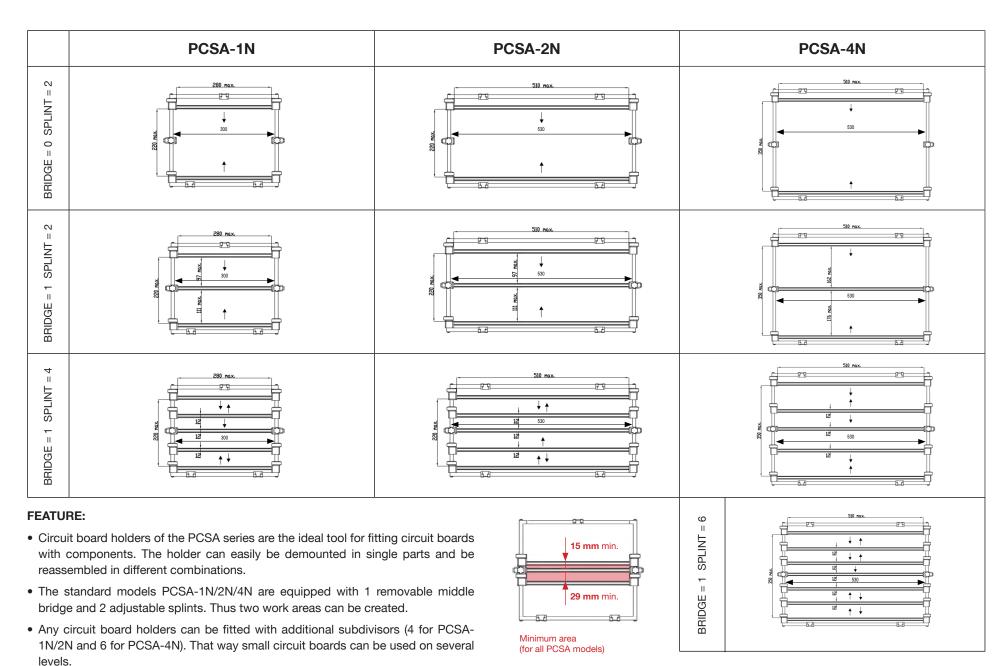


Risk of component breakage



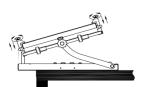
Combinations and work surface in mm







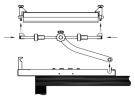
How to use PCSA detachable assembly jigs fo pc board



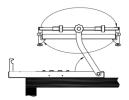
PC Assembly jig with component-press lid closed screwed or clamped to work-top, in relation to the height of the components.



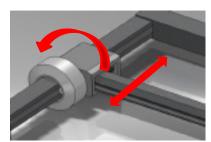
Foam rubber-lined lid for holding components in place. May be raised by applying pressure to front buttons.



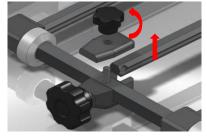
Easy to unslot and detach various parts. (Frame-PC holder unit-component-Press Lid)



PC board assembly jig can be raised by turning lateral knobs. Self-adjustment to frame at right working angle, after unit raising.



Sliding rails may be positioned by means of self-locking sleeves. A system of springs makes it possible to insert and remove printed circuit boards without changing position of sleeves.



Turn the knob to remove the middle bridge.





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Moveable couplings, located on the rear side of the assembly jigs for attaching the PC assembly jig to the frame. These couplings keep the PC assembly jig from detaching from the frame.

Using pc board assembly jig in vertical position



Positioning of the lower corners of the PC Assembly Jig in the toothed guides located on the frame.



Positioning at 70° angle



Positioning at 80° angle



Positioning at 90° angle



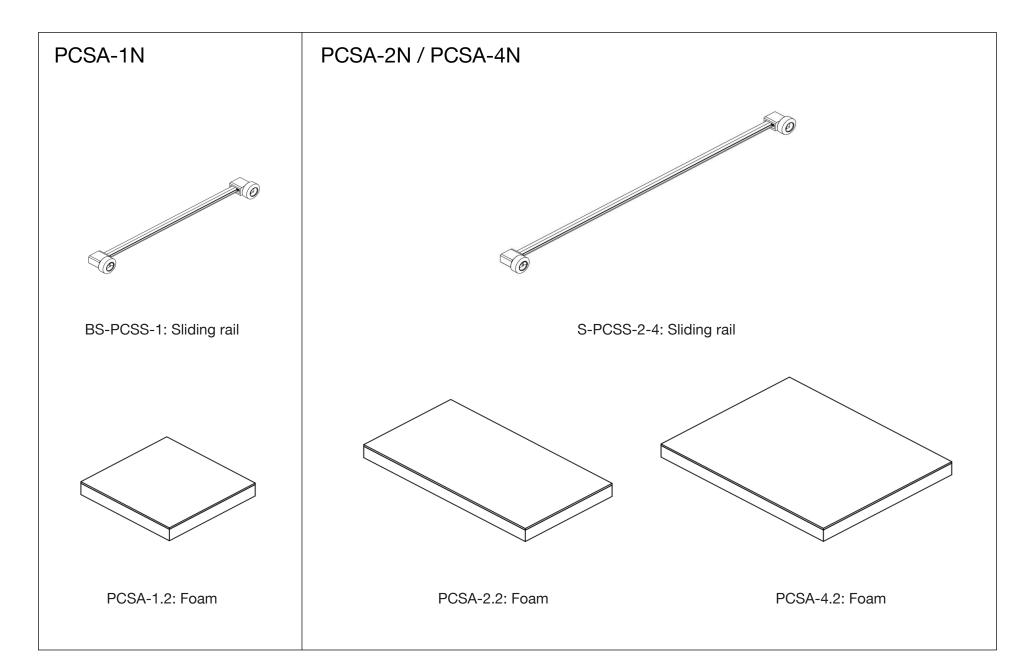
Practical use of PC Assembly Jig with PC Board in place.



Unsoldering of components carried out with PC Assembly Jig in vertical positions.













PCSA-1 PCSA-2 PCSA-4 (old models)   PCSA-1N PCSA-2N PCSA-4N (new models)			
BS-PCSS-NBS: Sliding block	MO-BS-PCSS: Spring	SF-BS-PCSS: Ball diam. 5 mm	IN-PCSS: Cover support
AC-PCSA: Bush-Knob-Screw	SR-PCSA: Bush	SR-PCSS: Bush (old)	PR-PCSS: Knob
RIC-PCSA-N1: Pivot	SC-PCSS: Cover clip lever	old version - only for PCSA-1 SC-PCSA: Frame holder	new version - for all models (not for PCSA-1) SCN-PCSA: Frame holder





